

EUPPUMPS

7.020MM Common Rail EUP Pump Control Valve Core Technical File

SKU1: G1Y3000EUP7020

SKU2: G1B4000EUP7020

SKU3: G1K3KZFX7020MM

SKU4: Y1K3000EUP7020

EUP PUMPS

COMMON RAIL 0414 TECHNICAL DOCUMENTATION



7.020MM Common Rail EUP Pump Control Valve Core Technical File

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7.020MM Common Rail EUP Pump Control Valve Core Technical File

1. 7.020MM Common Rail EUP Pump Control Valve Core Introduction

1.1. 7.020MM Common Rail EUP Pump Control Valve Core Basic Information

Title	7.020MM Common Rail EUP Pump Control Valve Core	Quality
SKU1	G1Y3000EUP7020	China Made New
SKU2	G1B4000EUP7020	China Made New
SKU3	G1K3KZFX7020MM	China Made New
SKU4	Y1K3000EUP7020	China Made New

1.2. 7.020MM Common Rail EUP Pump Control Valve Core Common Part Number

(1) Common Rail EUP Pump Control Valve Core Exchange Information

Fuel Injector Part Number	Fuel Injector Part Number	Fuel Injector Part Number
/	/	/

(2) Common Rail EUP Pump Control Valve Core Application Information

Vehicle Brand	Car Model	Engine Model	OE Number
/	/	/	/

(3) Common Rail EUP Pump Control Valve Core Part Number Common Writing

/

1.3. 7.020MM Common Rail EUP Pump Control Valve Core Parameter

Adaptation System: [Common Rail System](#)

Common Rail EUP Pump Control Valve Core Series: /

Common Rail EUP Pump Control Valve Core Type: [Electromagnetic](#)

1.4. 7.020MM Common Rail EUP Pump Control Valve Core Specifications and Dimensions

Common Rail EUP Pump Control Valve Core Size: [2cm*2 cm *6 cm](#)

Common Rail EUP Pump Control Valve Core Net Weight: [10g](#)

Common Rail EUP Pump Control Valve Core Gross Weight: [210g](#)

Common Rail EUP Pump Control Valve Core Quality: [China Made New](#)

Common Rail EUP Pump Control Valve Core Package Size: [15cm*7cm *4cm](#)

Common Rail EUP Pump Control Valve Core Type: [High Pressure Common Rail EUP Pump Control Valve Core](#)

Common Rail EUP Pump Control Valve Core MOQ: [10 Pieces](#)

1.5. 7.020MM Common Rail EUP Pump Control Valve Core Quality Control

(1) Common Rail EUP Pump Control Valve Core Testing

All common rail EUP pump control valve core spare parts are tested for electrical characteristics, accuracy, high temperature, low temperature, withstand voltage, leakage, durability, and various working conditions.

(2) Common Rail EUP Pump Control Valve Core Assembling

And the quality control of the common rail EUP pump control valve core production and installation process, our company strictly follows the standard product installation data and product installation steps to install, such as common rail EUP pump control valve core stroke test, common rail EUP pump control valve core solenoid valve tightening torque.

(3) Common Rail EUP Pump Control Valve Core Inspection

The factory inspection of the common rail EUP pump control valve core is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same common rail EUP pump control valve core for a total of no less than three times for factory inspection, and the common rail EUP pump control valve core installation testing environment are progressed in dust-free workshop.

1.6. 7.020MM Common Rail EUP Pump Control Valve Core Customized Service

(1) **Common Rail EUP Pump Control Valve Core Customized Service:** Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, common rail EUP pump control valve core internal packaging, common rail EUP pump control valve core external packaging and labels customized, etc.

	
Common Rail EUP Pump Control Valve Core House Lettering	Common Rail EUP Pump Control Valve Corn Box and Label

(2) Common Rail EUP Pump Control Valve Core Customized Service Requirements:

The purchased of customized common rail EUP pump control valve core are not less than **10 pieces**.

Customized common rail EUP pump control valve core packages no less than **1000 pieces**.

When the customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark authorization and the sample of logo image file.

⚠ **Once the customized common rail EUP pump control valve core is sold, it cannot be returned or exchanged if there is no quality problems.**

1.7. 7.020MM Common Rail EUP Pump Control Valve Core Packing List and Package Size

(1) Common Rail EUP Pump Control Valve Core Spare Parts List

No.	1	2	3
Image			
Name	Common Rail EUP Pump Control Valve Core	Common Rail EUP Pump Control Valve Core Size	Common Rail EUP Pump Control Valve Core Specifications
Description	Common rail EUP pump control valve core part number: 7.020MM	7.020MM	Valve Core with Groove
No.	4	5	6
Image		/	/
Name	Common rail EUP Pump Control Valve Core Packing Box	/	/
Description	Place common rail EUP pump control valve core	/	/

⚠ Minors are prohibited from using the common rail EUP pump control valve core assembly and packaging box to avoid personal injury.

⚠ Common rail EUP pump control valve core and packaging box are disposable installation accessories and need to be replaced for reinstallation.

⚠ The packaging box is made of non-degradable material; please dispose of it properly after use.

⚠ When installing the common rail EUP pump control valve core and the connecting pipes of the mounting parts, an appropriate amount of sealing oil should be applied.

(2) Common Rail EUP Pump Control Valve Core Box Size



No.	Name	Common Rail EUP Pump Control Valve Core Package Size (cm)
1	Common Rail EUP Pump Control Valve Core Box	15*7*4

1.8. 7.020MM Common Rail EUP Pump Control Valve Core Testing Standard and Certificate

We can provide the factory quality inspection test report of each common rail EUP pump control valve core to ensure that each common rail EUP pump control valve core delivered meets the engine performance indicators.

BOTEN		测试报告		4.05.2019 10:42:09																																									
承辦企业: _____ 电话: _____ 地址: _____ 传真: _____ 检测人: _____ 客户地址: _____ 电话: _____ 送检单位: _____ 传真: _____ 客户姓名: _____ 检测项目: _____ 检测名称: 检测器 型号-零件号: _____ 检测地点: _____																																													
检测结果																																													
送检编号: C06002-6511 <table border="1"> <thead> <tr> <th>检测项目</th> <th>检测结果</th> <th>标准范围</th> <th>检测结果</th> <th>合格/不合格</th> </tr> </thead> <tbody> <tr> <td>LEAK TEST:</td> <td>0.0</td> <td>0.5</td> <td>0.0</td> <td>合格</td> </tr> <tr> <td>Back:</td> <td>0.0</td> <td>0.5</td> <td>0.0</td> <td>合格</td> </tr> <tr> <td>WVAV:</td> <td>0.0</td> <td>0.5</td> <td>0.0</td> <td>合格</td> </tr> <tr> <td>Min:</td> <td>20.5</td> <td>20.5±14.4</td> <td>0.0</td> <td>合格</td> </tr> <tr> <td>TL:</td> <td>28.0</td> <td>28.0±8.5</td> <td>0.0</td> <td>合格</td> </tr> <tr> <td>EL:</td> <td>14.1</td> <td>14.1±4.8</td> <td>0.0</td> <td>合格</td> </tr> <tr> <td>VE:</td> <td>0.7</td> <td>0.7±0.6</td> <td>0.0</td> <td>合格</td> </tr> </tbody> </table>						检测项目	检测结果	标准范围	检测结果	合格/不合格	LEAK TEST:	0.0	0.5	0.0	合格	Back:	0.0	0.5	0.0	合格	WVAV:	0.0	0.5	0.0	合格	Min:	20.5	20.5±14.4	0.0	合格	TL:	28.0	28.0±8.5	0.0	合格	EL:	14.1	14.1±4.8	0.0	合格	VE:	0.7	0.7±0.6	0.0	合格
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检测日期: _____ 检测人: _____ 检测地点: _____																																													

1.9. 7.020MM Common Rail EUP Pump Control Valve Core Warranty Instructions

(1) Product Warranty Conditions and Instructions

It is necessary to provide pictures, videos, or test reports detected by the common rail EUP pump control valve core inspection equipment when the common rail EUP pump control valve core is abnormal during use as evidence to feed back to the salesman.

Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting the engine, 4. Engine noise, 5. oil leakage etc.

(2) Common Rail EUP Pump Control Valve Core Warranty Coverage

- ① Within 15 days after customer receives the 7.020MM injector, if there is a performance failure and the product has no appearance damage, customer can choose to replace it or repair it;
- ② If the 7.020MM common rail EUP pump control valve core has performance problems during the warranty period (6-12 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;
- ③ If the common rail EUP pump control valve core house has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.

▲ Tips: For products not covered by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3

months from the date of repairing.

(3) Common Rail EUP Pump Control Valve Core Out of Warranty Coverage

- ① The warranty period has expired.
- ② Common rail EUP pump control valve core working failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.
- ③ Customer disassembles or repairs the common rail EUP pump control valve core personally resulting in damage to the common rail EUP pump control valve core.
- ④ Common rail EUP pump control valve core damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire).
- ⑤ Common rail EUP pump control valve core working failure or common rail EUP pump control valve core damaged caused by non-common rail EUP pump control valve core design, technology, manufacturing, quality and other issues.
- ⑥ Common rail EUP pump control valve core working failure due to system pressure exceeding system approved pressure.
- ⑦ Common rail EUP pump control valve core working failure caused by system voltage exceeding approved voltage.
- ⑧ Common rail EUP pump control valve core working failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.
- ⑨ Common rail EUP pump control valve core working failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).
- ⑩ Common rail EUP pump control valve core working failure caused by not following the installation angle specified in the vehicle engine maintenance manual.
- ⑪ Common rail EUP pump control valve core working failure caused by not following the cleaning requirements specified in the vehicle engine maintenance manual.
- ⑫ Common rail EUP pump control valve core working failure caused by failure to replace consumable parts as specified in the vehicle engine maintenance manual.
- ⑬ Common rail EUP pump control valve core working failure caused by not complying with the intake system fit clearance and exhaust system fit clearance requirements specified in the vehicle engine maintenance manual.
- ⑭ Failure to replace the consumable parts and the fitting clearance of the oil inlet system pipeline and the common rail EUP pump control valve core connection in accordance with the fuel intake system specified in the vehicle engine maintenance manual.

2. 7.020MM Common Rail EUP Pump Control Valve Core Technical Support

2.1. 7.020MM Common Rail EUP Pump Control Valve Core Part Number Location

1) E.g.: The common rail EUP pump control valve core part number location is as follows



No.	Name
A	part number

2.2. 7.020MM Common Rail EUP Pump Control Valve Core Installation Precautions:

- (1) The replacement of the common rail EUP pump control valve core must strictly follow the electrical system, the approved pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual,
- (2) Replacement of wearing parts of the fuel system, cleaning requirements for the connection between the fuel system and the injector, the fitting clearance of the common rail EUP pump control valve core connection, the installation angle and tightening torque of the injector, the fitting clearance of the intake system, and the fitting clearance of the exhaust system to ensure the service life of the engine and the normal operation of the injector.
- (3) When installing the common rail EUP pump control valve core on the engine, it is necessary to clean the engine block, cylinder head and other parts connected to the common rail EUP pump control valve core, and ensure that there is no dust, carbon deposits, water, rust spots, etc.
- (4) Before installation, check whether the gasket of the unit pump control valve core nozzle has been replaced and installed on the unit pump control valve core.
- (5) When installing the common rail EUP pump control valve core, apply lubricant between the common

rail EUP pump control valve core, sealing gasket and O-ring.

- (6) Failure to replace the sealing gasket can lead to: deformation of the unit pump control valve core nozzle cap, nozzle deformation, oil nozzle orifice deformation, oil and air leakage, severe damage to the unit pump control valve core, and nozzle breakage, resulting in engine damage.
- (7) When installing the common rail EUP pump control valve core on the engine, please carefully check the components related to the installation of the common rail EUP pump control valve core, such as the common rail EUP pump control valve core pressure plate, screw, common rail EUP pump control valve core rod and other accessories are not deformed, and install it in strict accordance with the operation steps of the engine maintenance manual.
- (8) It is forbidden to operate the bare common rail EUP pump control valve core for a long time in an environment with serious dust pollution and corrosion to iron products.
- (9) It is forbidden to operate the bare common rail EUP pump control valve core for a long time in a strong magnetic field environment.

2.3. Reasons for 7.020MM Common Rail EUP Pump Control Valve Core Not Working Normally

- (1) There is air in the oil circuit of the engine fuel system.
- (2) Vehicle oil pump oil supply system is not normal.
- (3) Engine common rail system oil leakage or pressure limiting valve damage.
- (4) There is a short circuit, cutting out and poor contact in the wiring harness connected to the common rail EUP pump control valve core of the vehicle.
- (5) The long-term placement of the common rail EUP pump control valve core causes the anti-rust oil to solidify, and the internal components are stuck or the oil holes are blocked.

▲ Before installing, carefully check whether other components in the common rail system except the common rail EUP pump control valve core are damaged so as to prevent the common rail EUP pump control valve core from not working properly after being replaced.

2.4. Causes of 7.020MM Common Rail EUP Pump Control Valve Core Being Damaged

- (1) The operator does not operate properly according to engine maintenance manual during disassembly or installation, resulting in damage to the common rail EUP pump control valve core.
- (2) The fuel oil used for the vehicle does not meet the standard cause damage to the common rail EUP pump control valve core, such as: the water content in the fuel oil exceeds the standard, iron powder, aluminum powder, sulfide impurities exceed the standard, etc.
- (3) The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating oil of the engine system for a long time will cause abnormal wear of the engine, excessive exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard. all above reasons can cause damage to the injector.
- (4) The abrasion of the oil pump produces iron powder and aluminum powder enter the common rail EUP pump control valve core and cause damage to the common rail EUP pump control valve core.
- (5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the common rail EUP pump control valve core and causing damage to the common rail EUP pump control valve core.
- (6) The common rail EUP pump control valve core is damaged due to replacement or adjustment of the relevant parts of the common rail EUP pump control valve core. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring

harness connected to the common rail EUP pump control valve core fails to meet the original standard.

- (7) The engine is overheated and overloaded for a long time working results in damage to the common rail EUP pump control valve core.
- (8) The common rail EUP pump control valve core will be damaged naturally at the end of its working life.
- (9) The common rail EUP pump control valve core is magnetized (common rail EUP pump control valve core parts' magnetic exceeded) causing the common rail EUP pump control valve core to not work properly.

▲ Before replacing the common rail EUP pump control valve core, please check the engine parts carefully according to the engine maintenance manual to avoid the common rail EUP pump control valve core being damaged again after replacement.

2.5. 7.020MM Common Rail EUP Pump Control Valve Core Technical Support Obtaining Methods

- (1) Common Rail EUP Pump Control Valve Core Technical File: <https://www.euppumps.com/download/>
- (2) Common Rail EUP Pump Control Valve Core Videos: <https://www.euppumps.com/videos/>
- (3) Common Rail EUP Pump Control Valve Core Encyclopedia: <https://www.euppumps.com/category/news/encyclopedia/>

3. 7.020MM Common Rail EUP Pump Control Valve Core Purchase and Delivery

3.1. 7.020MM Common Rail EUP Pump Control Valve Core Purchase Payment Term

Payment Terms: T/T, PayPal, Alipay, WeChat

Please contact our salesmen for specific payment information.

3.2. 7.020MM Common Rail EUP Pump Control Valve Core Main Sales Markets

Common rail EUP pump control valve core main sales markets: Asia, Europe, North America, South America, Africa etc.

3.3. 7.020MM Common Rail EUP Pump Control Valve Core Declaration Requirements

We can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

3.4. 7.020MM Common Rail EUP Pump Control Valve Core Shipping Ways

Destination in China areas: SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

Destinations out of China's areas: DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

3.5. 7.020MM Common Rail EUP Pump Control Valve Core Lead time

Lead time: Send out within 3 – 7 working days after receiving payment (Except for special products and special cases) .

3.6. 7.020MM Common Rail EUP Pump Control Valve Core Logistics Time for Destination Out of China's Areas

DHL Logistics Time :

Country or Region of Departure	Hong Kong, China	Other Countries or Regions of Asia	Australia and New Zealand	Europe	America	Other Countries
China's Mainland	7 Days	7 Days	8 Days	8 Days	8-12 Days	7-10 Days

UPS Logistics Time: Country or Region of Departure: China's Mainland

Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time
Japan	3 Days	UK	5-7Days	Egypt	5-7 Days
Turkey	5-7 Days	Singapore	3 Days	Switzerland	5-7 Days
Bahrain	5-7 Days	Latvia	7-10 Days	New Zealand	7-10 Days
Sri Lanka	5-7 Days	Thailand	3 Days	Austria	5-7 Days
Romania	5-7 Days	Vietnam	3-5 Days	Estonia	5-7 Days
Malaysia	3-5 Days	Israel	5-7 Days	Mexico	7-10 Days
France	5-7 Days	America	5-7 Days	United Arab Emirates	5-7 Days
Italy	5-7 Days	Netherlands	5-7 Days	Bengal	7-10 Days
Lebanon	5-7 Days	Philippine	3-5 Days	Greece	7-10 Days
South Korea	3 Days	Spain	5-7 Days	Myanmar	5-7 Days
Canada	5-7 Days	Germany	5-7 Days	Saudi Arabia	7-10 Days
Portugal	5-7 Days	Australia	5-7 Days	South Africa	7-10 Days
Denmark	5-7 Days	Belgium	5-7 Days	Ukraine	7-10 Days
India	7-10 Days	Qatar	7-10 Days	Poland	5-7 Days
Indonesia	3-5 Days	Morocco	7-10 Days	Pakistan	7-10 Days
Kuwait	7-10 Days	/		/	/

⚠ The logistics time is for reference only , subjects are according to the actual arrival.

3.7. 7.020MM Common Rail EUP Pump Control Valve Core Packing

Domestic express packaging: Usually wrapped in waterproof scotch tape, such as picture No.1.

International express packaging: Wrapped with waterproof yellow tape After wrapping the black protective film, such as picture No. 2.

Pallet Shipping: Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 3, also, the products can be packaged according to customers' requirements.

⚠ The packing tray is made of plastic and can be recycled.

⚠ Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.

⚠ Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film,

and white wrapping protective film to avoid personal injury.

No.	1	2	3
Image			
Name	Domestic Express Packaging	International Express Packaging	Pallet Shipping
Description	Wrapped by transparent tape	Wrapped with yellow tape after wrapping black protective film	Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties

Pallet Shipping: Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties

4. 7.020MM Common Rail EUP Pump Control Valve Core Storage Standard

(1) Choose a suitable storage place

The warehouse and cargo yard where the common rail EUP pump control valve core is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acids, alkalis, salts and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry.

(2) Strict requirements of warehousing

Strict inspections should be carried out when the common rail EUP pump control valve cores are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash and other dirt, remove the rust and do anti-rust treatment in time. Packaged injectors must be protected from damage.

(3) Keep the warehouse dry and preventing moisture

The relative humidity is usually below 70% for the common rail EUP pump control valve cores placed in the room, and the corrosion of the common rail EUP pump control valve cores is significantly reduced.

common rail EUP pump control valve core s must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

(4) Stack Properly

After the common rail EUP pump control valve core is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the common rail EUP pump control valve core from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse

If the common rail EUP pump control valve core package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.

▲ It is forbidden to leave the common rail EUP pump control valve core exposed in the air for a long time.

- ⚠ It is forbidden to store acid, alkali, salt and other substances together with the common rail EUP pump control valve core.
- ⚠ The unpacked common rail EUP pump control valve core must be rust-proof during secondary storage.

5. Company Information



5.1. Company Introduction

📞 **Mob Phone/WeChat:** +86-13410541523

📞 **HK Telephone:** +852-67653519

☎ **Telephone:** +86-755-23215133

📍 **Shenzhen Office:** 11-12, Floor 14, Building 13, Qinchengda Building, Exit A, Honglang North Subway Station, Bao'an District, Shenzhen, China's Mainland

📍 **Shenzhen Office:** Exit C, Qiao Touxu Metro Station, NO. 66 Chongqing Road, Fuhai Avenue, Bao'an District, Shenzhen, China Mainland

📍 **Hong Kong Office:** Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

📍 **After-sales Service Address:** Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: [1.9. 7.020MM Common Rail EUP Pump Control Valve Core Warranty Instructions](#))

5.2. Contact Information

Name	WeChat/WhatsApp
Ruby	+86-13410541523

6. Copyright Statement

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